



## **BASIC ★ AC GRINDING WHEEL**

EXCELLENT FOR THE MACHINING OF CAST IRON  
WITH STRONG BURNING-INS




- Ideal on materials such as lamellar graphite cast iron and ductile iron
- Optimally suitable for bevelling and deburring, the machining of welding seams and surface grinding
- Outstanding cost/performance ratio



## BASIC ★ AC GRINDING WHEEL

EXCELLENT FOR THE MACHINING OF CAST IRON WITH STRONG BURNING-INS

The BASIC\* AC grinding wheel has specifically been developed for cleaning cast iron workpieces in the foundry industry. With this wheel burning-ins can be removed easily, even strong sand inclusions are no problem. Moreover, the AC grinding wheel is excellent for the machining of different types of cast material such as gray cast iron (GG), ductile cast iron (GGG) and of hard steel.

Shape	Dimensions	Specification	Type-No.	Material	Machine
 27	178x8x22,23	AC30-BF	567352		
	230x8x22,23	AC30-BF	567353		

**Very versatile and suitable for application on various cast materials!**



### Convincing benefits

- Ideal on materials such as lamellar graphite cast iron and ductile iron
- Optimally suitable for bevelling and deburring, the machining of welding seams and surface grinding
- Outstanding cost/performance ratio

### Facts and Figures

- $V_s = 80 \text{ m/s}$
- AC - aluminium oxide/silicon carbide
- Resinoid bond
- Fibre reinforcement
- According to EN 12413

### TYROLIT SCHLEIFMITTELWERKE SWAROVSKI K.G.

Swarovskistraße 33 | 6130 Schwaz | Austria  
Tel +43 5242 606-0 | Fax +43 5242 63398

Our **worldwide subsidiary companies** can be found on our website at [www.tyrolit.com](http://www.tyrolit.com)

