

# SLIDE GUIDE Miniature SEB Type

The NB slide guide SEB type is a linear motion bearing in which the ball elements roll along two raceway grooves. This is the smallest and lightest slide guide series offered by Nippon Bearing. The compact design allows for the size and weight of machinery and other equipment to be reduced.

## STRUCTURE AND ADVANTAGES

The SEB type slide guide consists of a rail with precisely machined raceway grooves and a block assembly consisting of the main body, return caps and ball elements.

### Retained Ball

Because of the ball retainers, the SEBS-B type is able to be removed from the guide rail, simplifying its installation and resulting in lower assembly costs.

### All Stainless Steel Type

By using stainless steel for the return caps, the SEBS-BM type is made of all stainless steel components, making it the ideal choice for special environments such as high temperature, clean room, or vacuum applications.

### Moment Resistant

A wide block (WB/WA) type, a long block (BY/AY) type, and a wide/long block (WBY/WAY) type are moment resistant slide guide types. The most

suitable type can be selected for any demanding operating condition.

### Tapped Hole Rail Type

For the SEB rails, counterbore (standard) and optional tapped hole (N) types are available enabling various installation methods.

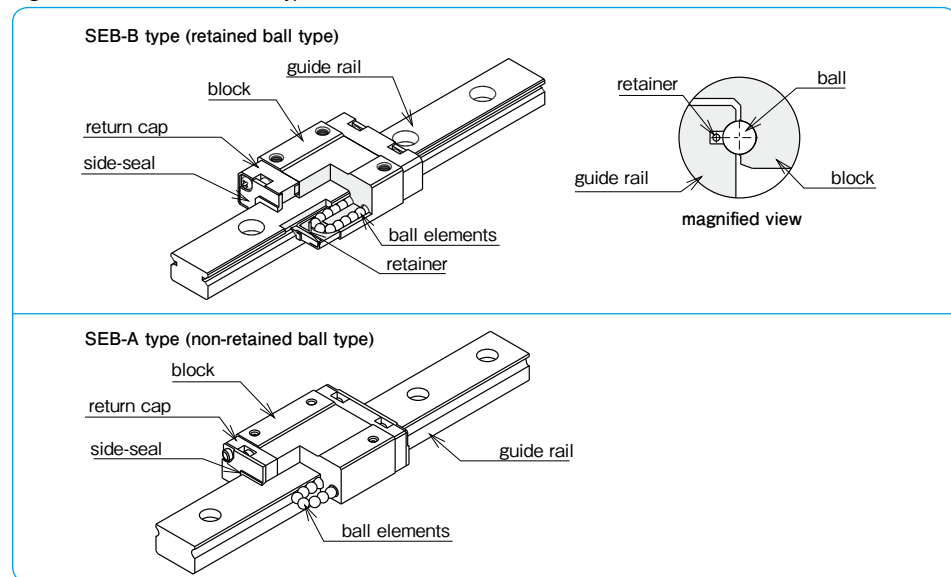
### Compact Design

SEB type has a 2-row, 4-point contact structure. This structure minimizes the installation height, which contributes to light-weight and miniaturization of machinery and equipment.

### AD Profile

AD profile dissipates guide block deformation caused by installation. (refer to page A-19)

Figure A-35 Structure of SEB type Slide Guide



## TYPES

The SEB(S) type slide guides are categorized according to their block shape and the rail installation method.

Table A-5 Type

	standard block standard type rail (counterbore)	long block standard type rail (counterbore)	standard block N type rail (tapped hole)	long block N type rail (tapped hole)
retained ball type	SEBS-B type  P.A-26	SEBS-BY type  P.A-26	SEBS-B-N type  P.A-26	SEBS-BY-N type  P.A-26
	SEBS-BM type  P.A-26	SEBS-BYM type  P.A-26	SEBS-BM-N type  P.A-26	SEBS-BYM-N type  P.A-26
	SEBS-WB type  P.A-28	SEBS-WBY type  P.A-28	SEBS-WB-N type  P.A-28	SEBS-WBY-N type  P.A-28
	SEB-A type  P.A-30	SEB-AY type  P.A-30	SEB-A-N type  P.A-30	SEB-AY-N type  P.A-30
	SEB-WA type  P.A-32	SEB-WAY type  P.A-32	SEB-WA-N type  P.A-32	SEB-WAY-N type  P.A-32
	all stainless steel			
wide type				
non-retained ball type				
wide type				

### ACCURACY

The SEB(S) slide guides are available in two grades of accuracy: high grade and precision grade (P).

Table A-6 Accuracy unit/mm

accuracy grade	high	precision
accuracy symbol	blank	P
allowable dimensional difference in height H	±0.020	±0.010
paired difference for height H	0.015	0.007
allowable dimensional difference in width W	±0.025	±0.015
paired difference for width W	0.020	0.010
running parallelism of surface C to surface A	refer to figure A-36,37	
running parallelism of surface D to surface B	refer to figure A-36,37	

Figure A-36 Accuracy

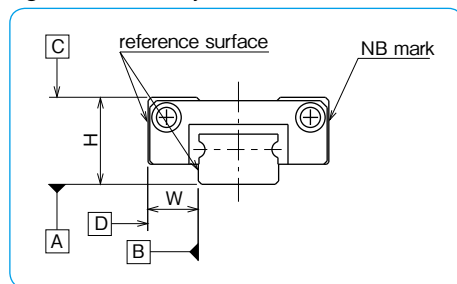
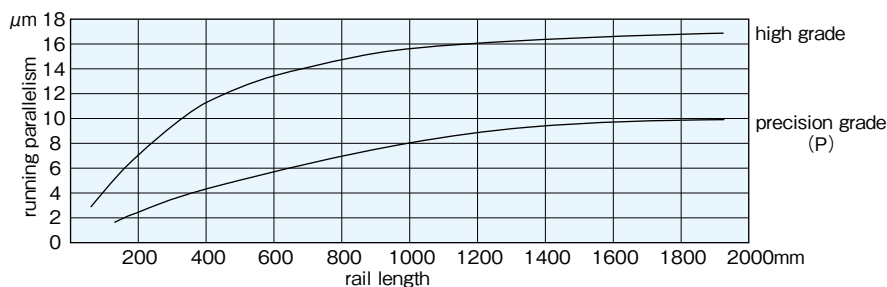


Figure A-37 Motion Accuracy



### PRELOAD

SEB(S) slide guides are available with a standard preload (blank), light preload (T1), and a positive-clearance (T0).

Table A-7 Preload Symbol and Radial Clearance unit/μm

size	preload and symbol		
	clearance T0	standard blank	light T1
2	+1~+3	-	-
3			
5			
7	+3~+6	-3~0	-4~-2
9			
12			
15	+4~+8	-3~0	-7~-3
20			
3W			
5W			
7W			
9W	+3~+6	-3~0	-4~-2
12W			
15W			

Table A-8 Operating Conditions and Preload

preload	symbol	operating conditions
clearance	T0	light motion is required. installation errors to be absorbed.
standard	blank	minute vibration is applied. accurate motion is required. moment is applied in a given direction.
light	T1	light vibration is applied. light torsional load is applied. moment is applied.

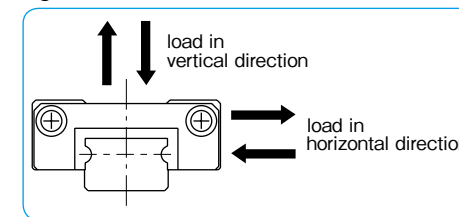
### LOAD RATING

The load rating for SEB(S) slide guides depends on the direction of load.

Table A-9 Load Rating

		retained ball type	non-retained ball type
basic dynamic load rating	vertical	1.00×C	1.00×C
	horizontal	0.89×C	1.13×C
basic static load rating	vertical	1.00×C <sub>0</sub>	1.00×C <sub>0</sub>
	horizontal	0.84×C <sub>0</sub>	1.19×C <sub>0</sub>

Figure A-38 Direction of Load



### EQUIVALENT LOAD

For a guide to which vertical load and horizontal load are applied at the same time, calculate its static equivalent load using the following equation.

$$P = P_a + X \cdot P_s$$

P: equivalent load P<sub>a</sub>: vertical load P<sub>s</sub>: horizontal load  
X: 0.84 for SEB-A type; 1.19 for SEBS-B type

### RAIL LENGTH

Slide guides with most commonly used lengths are available as standard. For slide guides with a non-standard length, unless otherwise specified, the distance from one end of the rail to the first hole center (N) will be within the ranges listed in Tables A-10 and A-11, satisfying the following equation.

$$L = M \cdot P + 2N$$

L: length (mm) M: number of pitches P: hole pitch (mm)  
N: distance from the end of the rail to the first hole center (mm)

Figure A-39 Rail

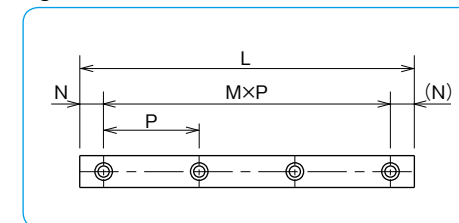


Table A-10 N Dimension (standard type) unit/mm

size	N	
	and over	less than
2	3	7
3		8
5		10.5
7	4	14
9		16.5
12		24
15	6	36
20		

Table A-11 N Dimension (wide type) unit/mm

size	N	
	and over	less than
3W	3	10.5
5W		14
7W		4
9W		
12W	5	
15W		

## MOUNTING

### Mounting Surface Profile

Slide guides are mounted by pushing the reference surface of the rail and the block against the shoulder provided on the mounting surface. An escape groove or a radius corner should be provided at the corner of the shoulder to prevent interference. The recommended shoulder height values on the mounting reference surface are shown in Table A-12. (Table A-13 for corner radius)

Figure A-40 Mounting Surface Profile-1

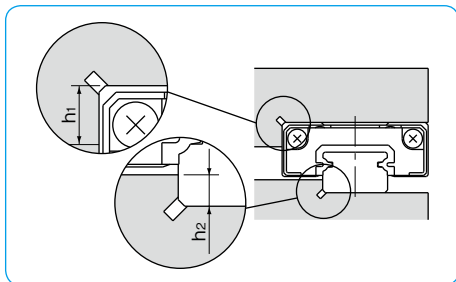


Figure A-41 Mounting Surface Profile-2

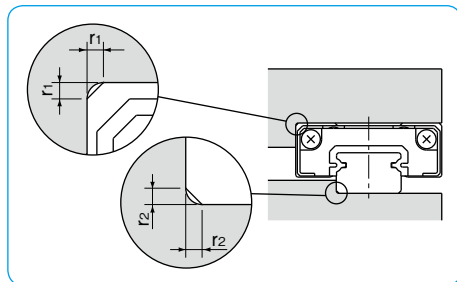


Table A-12 Shoulder Height on the Mounting Reference Surface unit/mm

size	shoulder height on the block side h <sub>1</sub>	shoulder height on the rail side h <sub>2</sub>
2	1	0.5
3	1.2	0.8
5	2	1
7	2.5	
9	3	1.5
12	4	2
15	5	3.5
20		5
3W	1.5	0.8
5W	2	1
7W	3	1.5
9W		2.5
12W	4	
15W	5	

Table A-13 Maximum Corner Radius Values unit/mm

size	block mounting part r <sub>1</sub>	rail mounting part r <sub>2</sub>
2	0.1	0.1
3	0.15	
5	0.3	0.3
7		
9		
12		
15	0.5	
20		
3W	0.15	0.1
5W	0.3	0.3
7W		
9W		
12W		
15W		

### Recommended Torque Values

The screws to fasten the rail should be tightened to an equal torque using a torque wrench in order to secure the motion accuracy. The recommended torque values are given in Tables A-14. Please adjust the torque depending on the operating conditions.

Table A-14 Recommended Torque unit/N·m

size	M1	M1.4	M1.6	M2	M2.6	M3	M4	M5	M6
recommended torque	0.03	0.10	0.15	0.3	0.65	1.0	2.3	4.7	8.0

(for stainless steel screw A2-70)

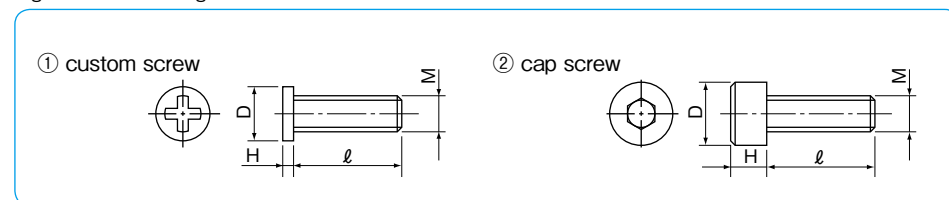
## MOUNTING SCREW

Extremely small custom screws are available from NB.

Table A-15 Mounting Screw (stainless steel) unit/mm

type	shape	size	D mm	H mm	pitch mm	ℓ mm
custom screw	Figure A-42①	M1	1.8	0.45	0.25	3, 4, 5
		M1.4	2.5	0.8	0.3	2.5, 3, 4
		M1.6	2.3	0.5	0.35	4, 5, 6
		M2	3	0.6	0.4	6
cap screw	Figure A-42②	M2	3.8	2	0.4	4, 5, 6, 8, 10
		M2.6	4.5	2.6	0.45	4, 5, 6, 8, 10

Figure A-42 Mounting Screw



## LUBRICATION

A high grade lithium soap based grease is applied to the NB slide guides prior to shipment for immediate use.

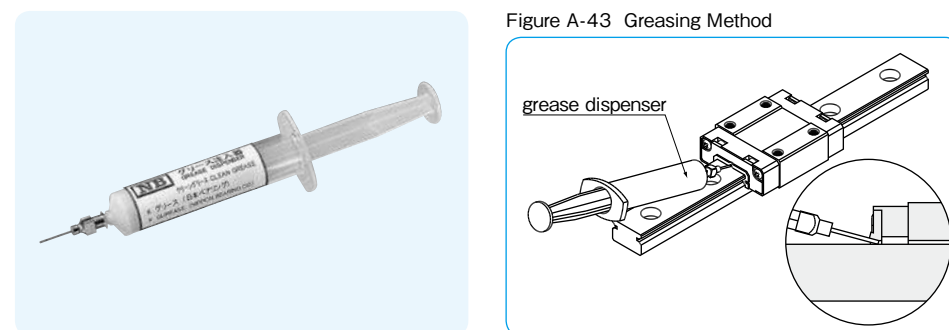
Please relubricate with a similar type of grease periodically depending on the operating conditions. For use in clean rooms or vacuum environments, NB slide guides without grease are available upon request.

Please contact NB for customer specified grease types.

A special syringe lubricant dispenser (refer to Figure A-43) is available from NB as an option. In particular, the SEBS-B retained ball type has a special structure that allows the user to replenish lubricant easily (patented), as the magnified view of Figure A-43 shows.

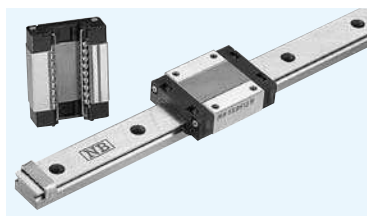
Please refer to page Eng-39 for details on the low dust generation grease.

Figure A-43 Greasing Method



# SEBS-B/SEBS-BY TYPE SEBS-BM/SEBS-BYM TYPE

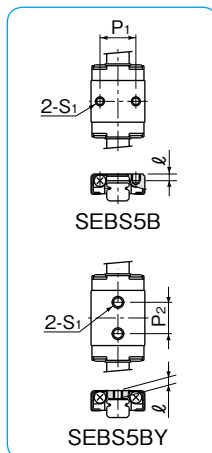
— Retained Ball Type —



## part number structure

example **SEBS 15B Y M UU 2 T1 -589 N P/W2**

SEBS: anti-corrosion	15B	Y	M	UU	2	T1	-589	N	P	W2
size										
block blank: standard Y: long										
return cap blank: resin M: stainless steel										
seal blank: without side-seal UU: with side-seals										
number of blocks attached to one rail										
preload symbol TO: clearance blank: standard T1: light										
symbol for number of axes* blank: single axis W2: 2 parallel axes W3: 3 parallel axes										
accuracy grade blank: high P: precision										
rail mounting hole blank: counterbore N: tapped hole										
total length of rail										

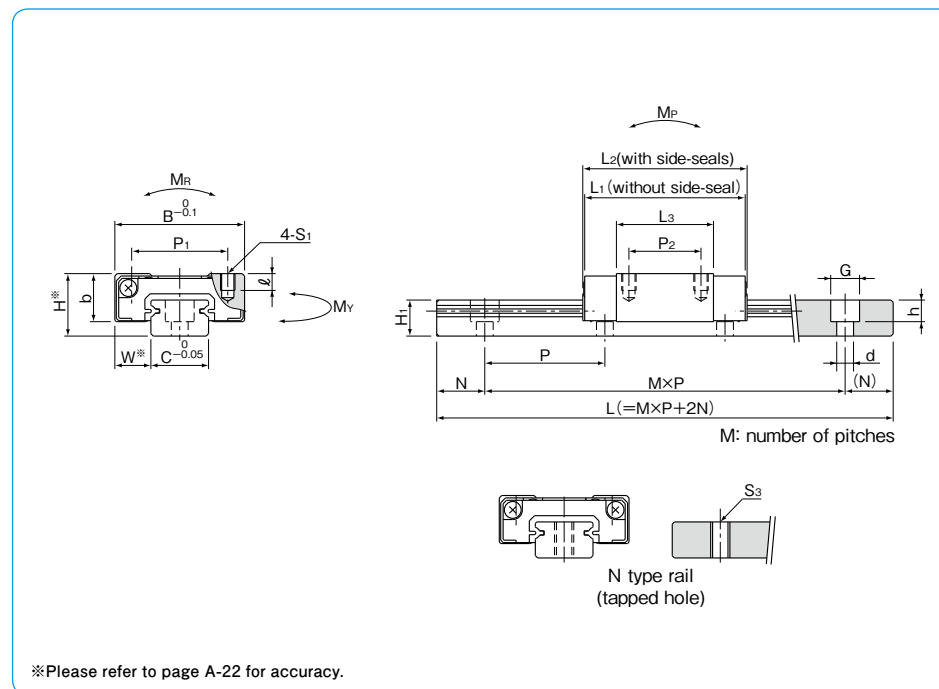


\* The symbol for the number of axes does not mean the number of rails ordered.

part number		assembly dimensions		block dimensions										
resin return cap	stainless return cap	H	W	B	L1	L2	P1	P2	S1	l	L3	b		
mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm		
SEBS 5B	SEBS 5BM	6	3.5	12	16.5	16.9	8	—	M2	1.5	9.3	4.5		
SEBS 5BY	SEBS 5BYM				19.5	19.9	—	7	M2.6	1.8	12.3			
SEBS 7B	SEBS 7BM	8	5	17	23	23	12	8	M2	2.5	12.8	6.5		
SEBS 7BY	SEBS 7BYM				32.5	32.5		13			22.3			
SEBS 9B	SEBS 9BM	10	5.5	20	30.8	30.8	15	10	M3	3	19.6	7.8		
SEBS 9BY	SEBS 9BYM				40.3	40.3		16			29.1			
SEBS12B	SEBS12BM	13	7.5	27	33.8	34.2	20	15	M3	3.5	20.2	10		
SEBS12BY	SEBS12BYM				45.7	46.1		20			32.1			
SEBS15B	SEBS15BM	16	8.5	32	42.6	43	25	20	M4	4	27.6	12		
SEBS15BY	SEBS15BYM				58.6	59		25			43.6			
SEBS20B	SEBS20BM	25	13	46	65.9	65.9	38	38	M4	6	44.7	17.5		
SEBS20BY	SEBS20BYM				85.7	85.7		38			64.5			

part number	standard rail length L mm																		
SEBS 5B	40	55	70	85	100	115	130	145	160										
SEBS 7B	40	55	70	85	100	115	130	145	160	175	190	205	220	235	250	265			
SEBS 9B	55	75	95	115	135	155	175	195	215	235	255	275	295	315	335	355			
SEBS12B	70	95	120	145	170	195	220	245	270	295	320	345	370	395	420	445			
SEBS15B	70	110	150	190	230	270	310	350	390	430	470	510	550	590	630	670			
SEBS20B	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000					

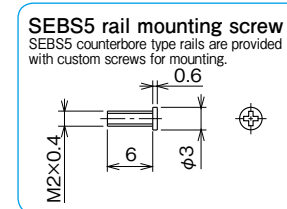
Rails exceeding the maximum specified length may be fabricated if joints are used. Please contact NB for assistance.



guide rail dimensions						basic load rating		allowable static moment			mass		guide rail	block size
H1	C	d × G × h	S3	N	P	dynamic C	static Co	MP	MY	MR	resin return cap	stainless return cap		
mm	mm	mm	mm	mm	mm	kN	kN	N · m	N · m	N · m	g/100mm	g/100mm		
4	5	2.4 × 3.5 × 0.8	M2.6	5	15	0.52	0.76	1.14	0.96	1.97	3	4	13	5B
						0.64	1.01	1.95	1.64	2.62	4	5	5BY	
						1.29	1.69	3.66	3.07	6.18	9	12	21	7B
4.7	7	2.4 × 4.2 × 2.3	M3	5	15	1.90	2.96	10.42	8.74	10.82	15	18	21	7BY
						1.71	2.54	7.78	6.53	11.81	18	22	31	9B
						2.27	3.80	16.84	14.13	17.71	27	31	31	9BY
5.5	9	3.5 × 6 × 3.5	M4	7.5	20	3.10	3.83	12.43	10.43	23.91	35	44	59	12B
						4.35	6.22	30.73	25.78	38.85	53	62	59	12BY
						5.66	6.76	29.29	24.58	52.41	64	77	97	15B
9.5	15	3.5 × 6 × 4.5	M5	15	40	7.94	10.99	72.43	60.78	85.16	98	110	150	15BY
						11.45	14.58	103.69	87.00	149.50	228	266	205	20B
						14.88	21.21	210.80	176.88	217.45	323	360	205	20BY

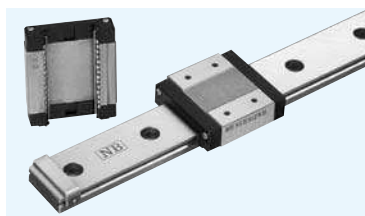
1kN ≒ 102kgf 1N · m ≒ 0.102kgf · m

						maximum length mm	
						counterbore	tapped hole (N type)
						600	300
280	295	310				1,000	700
375	395	415	435	455	475	1,300	1,000
470	495						



# SEBS-WB/SEBS-WBY TYPE

— Retained Ball · Wide Type —



## part number structure

example **SEBS 15WB Y UU 2 T1 - 539 N P / W2**

SEBS:  
anti-corrosion

size

block  
blank: standard  
Y: long

seal  
blank: without side-seal  
UU: with side-seals

number of blocks attached to one rail

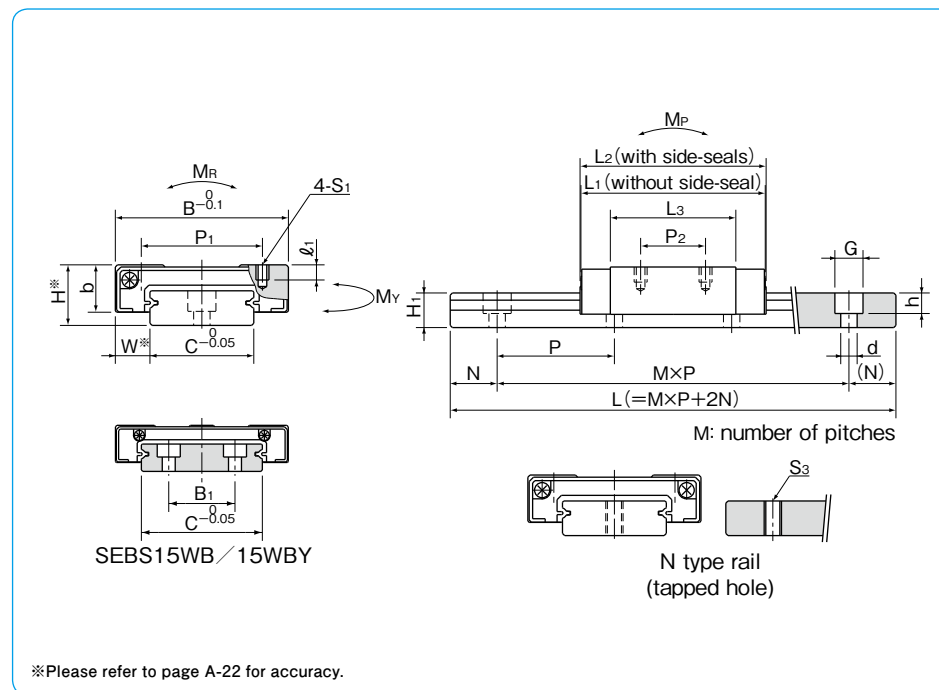
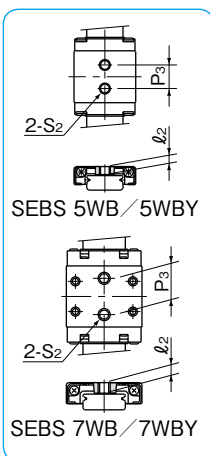
preload symbol  
TO: clearance  
blank: standard  
T1: light

symbol for  
number of axes\*  
blank: single axis  
W2: 2 parallel axes  
W3: 3 parallel axes

accuracy grade  
blank: high  
P: precision

rail mounting hole  
blank: counterbore  
N: tapped hole

total length of rail



\*Please refer to page A-22 for accuracy.

\* The symbol for the number of axes does not mean the number of rails ordered.

part number	assembly dimensions		block dimensions											
	H	W	B	L <sub>1</sub>	L <sub>2</sub>	P <sub>1</sub>	P <sub>2</sub>	S <sub>1</sub>	ℓ <sub>1</sub>	L <sub>3</sub>	P <sub>3</sub>	S <sub>2</sub>	ℓ <sub>2</sub>	b
SEBS 5WB	6.5	3.5	17	21.3	21.7	—	—	—	—	14.3	6.5	M3	2.3	5
SEBS 5WBY				27.3	27.7					20.3	11			
SEBS 7WB	9	5.5	25	31.4	31.4	19	10	M3	2.8	20.2	12	M4	3.5	7
SEBS 7WBY				40.1	40.1					28.9	18			
SEBS 9WB	12	6	30	38.5	38.5	21	12	M3	3	26.3	—	—	—	9
SEBS 9WBY				50.5	50.5	23	24			38.3				
SEBS12WB	14	8	40	42.6	43	28	15	M3	3.6	29	—	—	—	11
SEBS12WBY				58.1	58.5					28	28			
SEBS15WB	16	9	60	54.2	54.6	45	20	M4	4.5	38.8	—	—	—	13
SEBS15WBY				73.3	73.7					35	57.9			

guide rail dimensions							basic load rating		allowable static moment			mass		block size
H <sub>1</sub>	C	B <sub>1</sub>	d×G×h	S <sub>3</sub>	N	P	C	Co	M <sub>P</sub>	M <sub>Y</sub>	M <sub>R</sub>	block	guide rail	
4	10	—	3×5.5×3	M3	5	20	0.71	1.18	2.61	2.19	6.00	7	26	
							0.91	1.68	5.17	4.33	8.57	10		
5.2	14	—	3.5×6×3.2	M4	10	30	1.71	2.54	7.78	6.53	18.15	20	51	
							2.27	3.80	16.84	14.13	27.22	28		
7.5	18	—	3.5×6×4.5	M4	10	30	2.97	4.37	18.14	15.22	40.41	37	96	
							3.87	6.38	37.43	31.41	59.05	52		
8	24	—	4.5×8×4.5	M5	15	40	4.11	5.74	26.42	22.16	70.29	71	137	
							5.46	8.61	57.16	47.96	105.44	106		
9.5	42	23	4.5×8×4.5	M5	15	40	7.50	10.14	62.27	52.25	215.53	148	286	
							9.95	15.21	134.73	113.05	323.30	216		

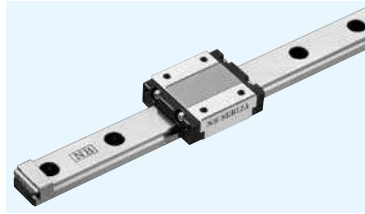
1kN≒102kgf 1N·m≒0.102kgf·m

part number	standard rail length L mm														
SEBS 5WB	50	70	90	110	130	150	170	190							
SEBS 7WB	50	80	110	140	170	200	230	260	290	320	350	380	410	440	470
SEBS 9WB	50	80	110	140	170	200	230	260	290	320	350	380	410	440	470
SEBS12WB	70	110	150	190	230	270	310	350	390	430	470	510	550	590	630
SEBS15WB	70	110	150	190	230	270	310	350	390	430	470	510	550	590	630

				maximum length mm	
				counterbore	tapped hole (N type)
				600	500
				1,000	700
500	530				
670	710				
670	710	750	790	830	870

Rails exceeding the maximum specified length may be fabricated if joints are used. Please contact NB for assistance. The minimum standard rail can not be used for SEBS 9 WBY and SEBS 15 WBY.

# SEB-A/AY TYPE



## part number structure

example **SEBS 15A Y UU 2 T1 -539 N P /W2**

specification  
**SEB:** standard  
**SEBS:** anti-corrosion

size

block  
**blank:** standard  
**Y:** long

seal  
**blank:** without side-seal  
**UU:** with side-seals

number of blocks attached to one rail

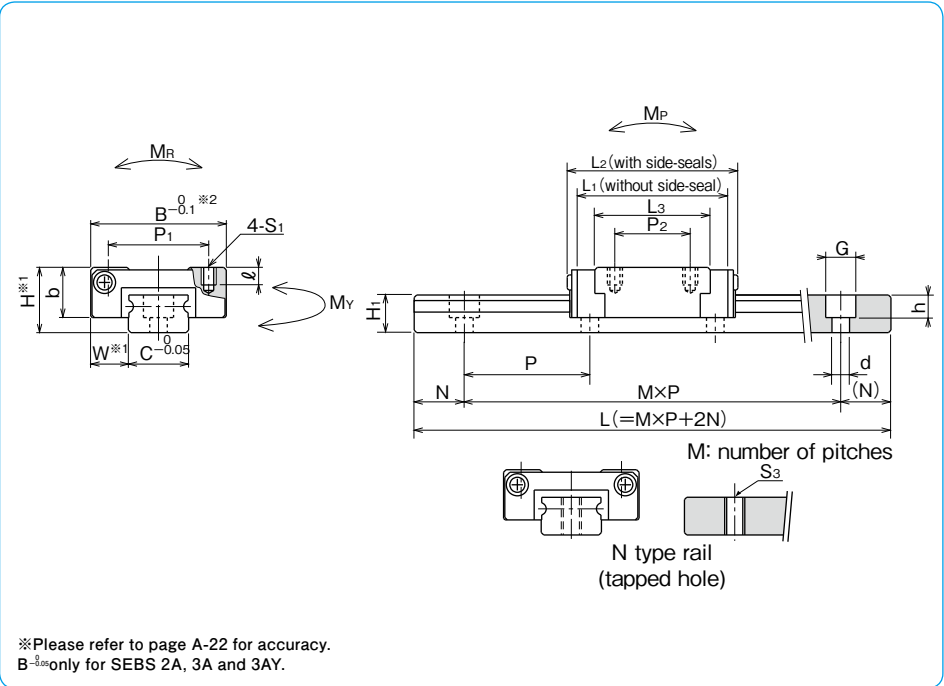
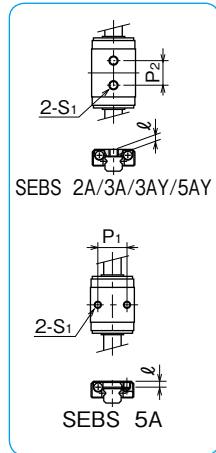
preload symbol  
**TO:** clearance  
**blank:** standard  
**T1:** light

symbol for number of axes\*  
**blank:** single axis  
**W2:** 2 parallel axes  
**W3:** 3 parallel axes

accuracy grade  
**blank:** high  
**P:** precision

rail mounting hole  
**blank:** counterbore  
**N:** tapped hole

total length of rail



\* The symbol for the number of axes does not mean the number of rails ordered.

part number		assembly dimensions		block dimensions								
standard	anti-corrosion	H	W	B	L <sub>1</sub>	L <sub>2</sub>	P <sub>1</sub>	P <sub>2</sub>	S <sub>1</sub>	ℓ	L <sub>3</sub>	b
mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
—	SEBS 2A	3.2	2	6	12.9	14.3	—	4	M1.4	1.05	9.3	2.5
—	SEBS 3A	4	2.5	8	10.5	11.8	—	3.5	M1.6	1.3	6.5	3
—	SEBS 3AY				14.5	15.8	—	5.5	M2		10.5	
—	SEBS 5A	6	3.5	12	15.6	17	8	—	M2	1.5	9.8	4.5
—	SEBS 5AY				19.2	20.6	—	7	M2.6	1.8	13.4	
—	SEBS 7A	8	5	17	21.9	24	12	8	M2	2.5	15.1	6.5
—	SEBS 7AY				31	33		13		24.6		
SEB 9A	SEBS 9A	10	5.5	20	28.1	29.5	15	10	M3	3	20.4	7.8
SEB 9AY	SEBS 9AY				38.1	40		16			30.4	
SEB12A	SEBS12A	13	7.5	27	30	33.5	20	15	M3	3.5	22.8	10
SEB12AY	SEBS12AY				42	45.5		20			34.7	
SEB15A	SEBS15A	16	8.5	32	38.5	42	25	20	M3	4	29.5	12
SEB15AY	SEBS15AY				54.5	58		25			45.4	
SEB20A	SEBS20A	25	13	46	55.7	61	38	38	M4	6	45.7	17.5
SEB20AY	SEBS20AY				79.5	85		38			69.5	

part number		standard rail length														
standard	anti-corrosion	L														
mm	mm	mm														
—	SEBS 2A	32	40	56	80	104										
—	SEBS 3A	30	40	60	80	100										
—	SEBS 5A	40	55	70	85	100	115	130	145	160						
—	SEBS 7A	40	55	70	85	100	115	130	145	160	175	190	205	220	235	250
SEB 9A	SEBS 9A	55	75	95	115	135	155	175	195	215	235	255	275	295	315	335
SEB12A	SEBS12A	70	95	120	145	170	195	220	245	270	295	320	345	370	395	420
SEB15A	SEBS15A	70	110	150	190	230	270	310	350	390	430	470	510	550	590	630
SEB20A	SEBS20A	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	

Joint rails are used when the required length exceeds the maximum standard length listed in the dimension tables. Please contact NB for details. Only N type rail is available for SEBS 2A and SEBS 3A.

guide rail dimensions				basic load rating		allowable static			mass		block size	
H <sub>1</sub>	C	S <sub>3</sub>	d×G×h	N	P	dynamic C	static Co	M <sub>P</sub>	M <sub>Y</sub>	M <sub>R</sub>		block
mm	mm	mm	mm	mm	mm	kN	kN	N·m	N·m	N·m	g	g/100mm
2	2	M1	—	4	8	0.21	0.38	0.53	0.64	0.41	0.8	2.8
2.6	3	M1.6	—	5	10	0.25	0.36	0.39	0.46	0.57	1	5
						0.35	0.58	0.97	1.16	0.93	2	
4	5	M2.6	2.4×3.5×1	5	15	0.59	0.81	1.32	1.58	2.11	4	13
						0.74	1.11	2.39	2.86	2.90	5	
4.7	7	M3	2.4×4.2×2.3	5	15	1.08	1.41	3.07	3.66	5.18	11	21
						1.59	2.48	8.74	10.4	9.07	16	
5.5	9	M4	3.5×6×3.5	7.5	20	1.92	2.53	7.64	9.11	11.5	19	30
						2.62	3.94	17.5	20.8	17.9	28	
7.5	12	M4	3.5×6×4.5	10	25	2.60	3.20	10.4	12.4	20.0	37	60
						3.65	5.21	25.7	30.7	32.6	55	
9.5	15	M5	3.5×6×4.5	15	40	4.74	5.67	24.5	29.2	43.9	68	100
						6.65	9.22	60.7	72.4	71.4	101	
15	20	M6	6×9.5×8.5	20	60	8.99	11.1	72.7	86.7	114	226	209
						12.4	17.8	176	210	182	338	

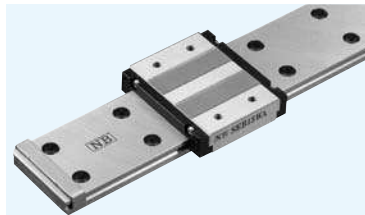
1kN ≅ 102kgf 1N·m ≅ 0.102kgf·m

		maximum length mm	
		counterbore	tapped hole (N type)
standard	anti-corrosion	standard	anti-corrosion
—	—	—	150
—	—	—	150
—	—	600	300
—	—	1,000	700
265	280	295	310
355	375	395	415
445	470	495	510
670	—	—	—
		500	500
		1,300	1,000
		1,900	1,900

SEBS5 rail mounting screw  
 SEBS5 counterbore type rails are provided with custom screws for mounting.

# SEB-WA/SEB-WAY TYPE

– Wide Type –



## part number structure

example **SEBS 15WA Y UU 2 T1 - 539 N P / W2**

specification  
**SEB**: standard  
**SEBS**: anti-corrosion

size

block  
**blank**: standard  
**Y**: long

seal  
**blank**: without side-seal  
**UU**: with side-seals

number of blocks attached to one rail

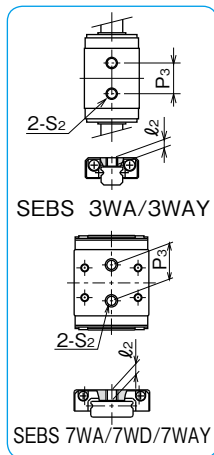
preload symbol  
**TO**: clearance  
**blank**: standard  
**T1**: light

symbol for number of axes\*  
**blank**: single axis  
**W2**: 2 parallel axes  
**W3**: 3 parallel axes

accuracy grade  
**blank**: high  
**P**: precision

rail mounting hole  
**blank**: counterbore  
**N**: tapped hole

total length of rail

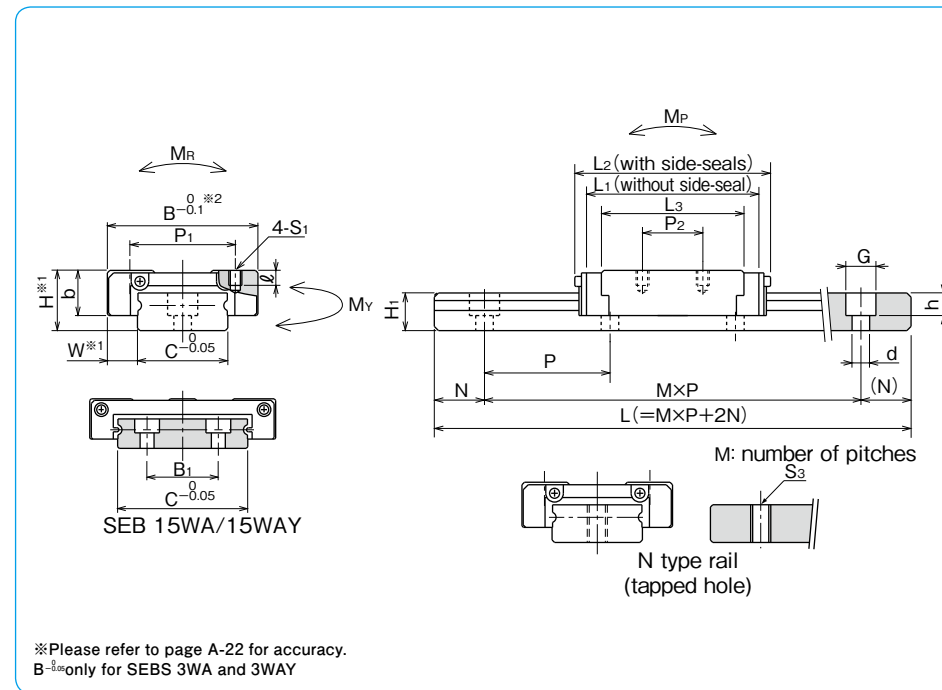


\* The symbol for the number of axes does not mean the number of rails ordered.

part number		assembly dimensions		block dimensions												
standard	anti-corrosion	H	W	B	L <sub>1</sub>	L <sub>2</sub>	P <sub>1</sub>	P <sub>2</sub>	S <sub>1</sub>	ℓ	L <sub>3</sub>	P <sub>3</sub>	S <sub>2</sub>	ℓ <sub>2</sub>	b	
		mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	
—	SEBS 3WA SEBS 3WAY	4.5	3	12	14.2 19	15 19.8	—	—	—	—	9.7 14.5	4.5 8	M2	1.7	3.5	
—	SEBS 7WA SEBS 7WD SEBS 7WAY	9	5.5	25	30.1 39.6	32 41	18 19	12 10 19	M2.6 M3	2.5 2.8 3	22.1 31.6	12 18	M4	3.5	7	
SEB 9WA SEB 9WD SEB 9WAY	SEBS 9WA SEBS 9WD SEBS 9WAY	12	6	30	35.9 48	38 50	21 23	12 24	M2.6 M3	3 2.8 3	28.4 40.4	— —	— —	— —	9	
SEB12WA SEB12WAY	SEBS12WA SEBS12WAY	14	8	40	40.7 55	44 58.5	28	15 28	M3	3.5	33.5 47.8	— —	— —	— —	11	
SEB15WA SEB15WAY	SEBS15WA SEBS15WAY	16	9	60	51.2 70.5	55 74	45	20 35	M4	4.5	42 61.1	— —	— —	— —	13	

part number		standard rail length L mm																																																																																																																																																																																																																																																								
standard	anti-corrosion	40	55	70	85	100	115	130	145	160	175	190	205	220	235	250	265	280	295	310	325	340	355	370	385	400	415	430	445	460	475	490	505	520	535	550	565	580	595	610	625	640	655	670	685	700	715	730	745	760	775	790	805	820	835	850	865	880	895	910	925	940	955	970	985	1000																																																																																																																																																																																								
—	SEBS 3WA	40	55	70	85	100	115	130	145	160	175	190	205	220	235	250	265	280	295	310	325	340	355	370	385	400	415	430	445	460	475	490	505	520	535	550	565	580	595	610	625	640	655	670	685	700	715	730	745	760	775	790	805	820	835	850	865	880	895	910	925	940	955	970	985	1000																																																																																																																																																																																								
—	SEBS 7WA	50	80	110	140	170	200	230	260	290	320	350	380	410	440	470	500	530	560	590	620	650	680	710	740	770	800	830	860	890	920	950	980	1010	1040	1070	1100	1130	1160	1190	1220	1250	1280	1310	1340	1370	1400	1430	1460	1490	1520	1550	1580	1610	1640	1670	1700	1730	1760	1790	1820	1850	1880	1910	1940	1970	2000																																																																																																																																																																																							
SEB 9WA	SEBS 9WA	50	80	110	140	170	200	230	260	290	320	350	380	410	440	470	500	530	560	590	620	650	680	710	740	770	800	830	860	890	920	950	980	1010	1040	1070	1100	1130	1160	1190	1220	1250	1280	1310	1340	1370	1400	1430	1460	1490	1520	1550	1580	1610	1640	1670	1700	1730	1760	1790	1820	1850	1880	1910	1940	1970	2000																																																																																																																																																																																							
SEB12WA	SEBS12WA	70	110	150	190	230	270	310	350	390	430	470	510	550	590	630	670	710	750	790	830	870	910	950	990	1030	1070	1110	1150	1190	1230	1270	1310	1350	1390	1430	1470	1510	1550	1590	1630	1670	1710	1750	1790	1830	1870	1910	1950	1990	2030	2070	2110	2150	2190	2230	2270	2310	2350	2390	2430	2470	2510	2550	2590	2630	2670	2710	2750	2790	2830	2870	2910	2950	2990	3030	3070	3110	3150	3190	3230	3270	3310	3350	3390	3430	3470	3510	3550	3590	3630	3670	3710	3750	3790	3830	3870	3910	3950	3990	4030	4070	4110	4150	4190	4230	4270	4310	4350	4390	4430	4470	4510	4550	4590	4630	4670	4710	4750	4790	4830	4870	4910	4950	4990	5030	5070	5110	5150	5190	5230	5270	5310	5350	5390	5430	5470	5510	5550	5590	5630	5670	5710	5750	5790	5830	5870	5910	5950	5990	6030	6070	6110	6150	6190	6230	6270	6310	6350	6390	6430	6470	6510	6550	6590	6630	6670	6710	6750	6790	6830	6870	6910	6950	6990	7030	7070	7110	7150	7190	7230	7270	7310	7350	7390	7430	7470	7510	7550	7590	7630	7670	7710	7750	7790	7830	7870	7910	7950	7990	8030	8070	8110	8150	8190	8230	8270	8310	8350	8390	8430	8470	8510	8550	8590	8630	8670	8710	8750	8790	8830	8870	8910	8950	8990	9030	9070	9110	9150	9190	9230	9270	9310	9350	9390	9430	9470	9510	9550	9590	9630	9670	9710	9750	9790	9830	9870	9910	9950	9990
SEB15WA	SEBS15WA	70	110	150	190	230	270	310	350	390	430	470	510	550	590	630	670	710	750	790	830	870	910	950	990	1030	1070	1110	1150	1190	1230	1270	1310	1350	1390	1430	1470	1510	1550	1590	1630	1670	1710	1750	1790	1830	1870	1910	1950	1990	2030	2070	2110	2150	2190	2230	2270	2310	2350	2390	2430	2470	2510	2550	2590	2630	2670	2710	2750	2790	2830	2870	2910	2950	2990	3030	3070	3110	3150	3190	3230	3270	3310	3350	3390	3430	3470	3510	3550	3590	3630	3670	3710	3750	3790	3830	3870	3910	3950	3990	4030	4070	4110	4150	4190	4230	4270	4310	4350	4390	4430	4470	4510	4550	4590	4630	4670	4710	4750	4790	4830	4870	4910	4950	4990	5030	5070	5110	5150	5190	5230	5270	5310	5350	5390	5430	5470	5510	5550	5590	5630	5670	5710	5750	5790	5830	5870	5910	5950	5990	6030	6070	6110	6150	6190	6230	6270	6310	6350	6390	6430	6470	6510	6550	6590	6630	6670	6710	6750	6790	6830	6870	6910	6950	6990	7030	7070	7110	7150	7190	7230	7270	7310	7350	7390	7430	7470	7510	7550	7590	7630	7670	7710	7750	7790	7830	7870	7910	7950	7990	8030	8070	8110	8150	8190	8230	8270	8310	8350	8390	8430	8470	8510	8550	8590	8630	8670	8710	8750	8790	8830	8870	8910	8950	8990	9030	9070	9110	9150	9190	9230	9270	9310	9350	9390	9430	9470	9510	9550	9590	9630	9670	9710	9750	9790	9830	9870	9910	9950	9990

Joint rails are used when the required length exceeds the maximum standard length listed in the dimension tables. Please contact NB for details. SEB9WAY and SEB15WAY block lengths exceed the minimum standard rail length.



guide rail dimensions						basic load rating		allowable static moment			mass		block size
H <sub>1</sub>	C	B <sub>1</sub>	S <sub>3</sub>	d×G×h	N	P	dynamic C	static Co	M <sub>P</sub>	M <sub>Y</sub>	M <sub>R</sub>	block g	
mm	mm	mm	mm	mm	mm	mm	kN	kN	N·m	N·m	N·m	g	g/100mm
2.6	6	—	M3	2.4×4×1.5	5	15	0.33 0.44	0.54 0.81	0.83 1.81	0.99 2.15	1.67 2.51	3 4	10
5.2	14	—	M4	3.5×6×3.2	10	30	1.43	2.12	6.53	7.78	15.2	21	51
7.5	18	—					1.90	3.19	14.1	16.8	22.8	30	96
8	24	—	M5	4.5×8×4.5	15	40	3.64	5.21	25.7	30.7	63.8	77	138
9.5	42	23					4.75	7.62	53.2	63.4	93.3	109	294
							6.29	8.51	52.2	62.2	180	154	294
							8.35	12.7	113	134	271	222	294

1kN≒102kgf 1N·m≒0.102kgf·m

	maximum length mm			
	counterbore		tapped hole (N type)	
	standard	anti-corrosion	standard	anti-corrosion
—	—	500	—	150
—	—	1,000	—	700
500 530	—	—	—	—
670 710	1,900	1,300	1,900	1,000
670 710 750 790 830 870	—	—	—	—

